

CEMS Analyzer Services & Parts

ESC Spectrum offers total CEMS solutions from a single source. We are a one-stop shop for shelters, testing, parts, repair, maintenance, and more - everything you need to keep your CEMS system healthy and in compliance.

We understand that analyzers are integral to your CEMS. We offer customized solutions that include the parts and expertise needed to repair, maintain and upgrade your analyzers rooted in a deep knowledge of air emissions. Our analyzer maintenance team has decades of experience working on major brands, including Thermo-Fisher, Siemens, Teledyne, M&C, and more.



ESC Spectrum's solutions ensure your analyzers are working correctly, including:

Analyzer Upgrades

We can install and test any major analyzer brand efficiently, reliably, and within budget.

Analyzer Repair and Calibration

We repair most major CEMS analyzer brands typically within one-two days in our full depot-level lab and perform Elemental Mercury Calibrator certifications in accordance with the Interim EPA Traceability Protocol and Neutral Density Filter certifications as required by 40CFR60. We have both loaner and rental analyzer options.

Analyzer Parts

We have an inventory of spare parts, including obsolete, hard-to-order, and third-party items, to support your analyzers. Overnight shipping is available for in-stock parts.



Questions about our CEMS Analyzer Services and Parts? Contact Sales at sales@escspectrum.com or 512-250-7902

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10801 N Mopac Expy, Bldg 1-200
Austin, TX 78759



ESC Spectrum

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CEMSProtect Partner Program

This program provides the services you need to protect your equipment, including analyzers, and stay in compliance. We work with your technicians to complete all required quarterly maintenance and activities and provide on-the-job training and support.

Analyzer Training

We offer customized on-the-job training and support via our CEMS Protect Partner program, as well as Analyzer Repair and Maintenance training at our facility.

Certification Services

We conduct all certification procedures associated with installing a new CEMS, replacing analyzers, recertifying calibrators or making any major changes to your CEMS which prompt certifications.

Relative Accuracy Test Audits (RATA)

Our RATA teams are equipped to conduct a wide variety of tests and audits, certifications and report submittals for your sources.

Pre-RATA Maintenance

We conduct all of the necessary CEMS health checks, maintenance routines and analyzer adjustments to ensure that your CEMS are ready to pass the next RATA test.

Reporting and Documentation Services

We have decades of experience generating hundreds of Emissions Reports, Monitoring Plans and QA/QC Plans for submittal to federal, state and local agencies. We can handle all of your reporting requirements as we do with many plants in the U.S across a variety of industries.



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